Dehumidifying dryer + Loader Combination Model

Capacity

Power		3 phases 200V 60 Hz	3 phases 220V 60 Hz	3 phases 200V 50 Hz
Temperature range		60 to 150 °C		<u>.</u>
Dryer blower	Output	0.05 kW		
Heater	Electrical capacity	2.00 kW	2.42 kW	2.00 kW
Loader blower	Output	0.93 kW	0.93 kW	0.76 kW
Carry performance *1		185 kg/h		

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*1 It is the value which used of bulk specific gravity 0.65 g/cm³ virgin material for level 9 m and perpendicular 3 m and Ø38 mm hose piping, and was measured in our company.

And this value is the case where a supply place is a vacuum cyclone PS1. (at 60 Hz)

Standard specifications

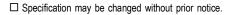
Capacity *2	opeeneuren	45 L / 25 kg		
Body ("Dual Package")		Heat insulated double structure		
		Side open type		
Drying system		Semi-closed circuit		
Drying media *3		Dehumidifying air (-40°CDP)		
Filter		Circulation filter		
		Exhaust filter		
Temp control	Setting / Display	Digital setting / Digital display		
	Control method	PID		
	Sensor *4	Thermocouple (J)		
Start timer *5		Subtractive type start timer 000 h : 0	01 m ∼ 500 h : 59 m	
Purge unit	Structure	Push-damper type		
Material outlet	Bore	1 X Ø38 mm (with coupler)		
port	Secondary air port	Shutter type		
Material	Size	Ø60.5 mm		
discharge port	Structure	Manual shutter (Ø50 mm)		
Dust collection	Main body	Dust filter box		
system	Filter	Dust filter		
Material switch	Main body	Air selector		
supplying	Connection port	2 X Ø38 mm		
Safety device	Error contents	Safety device	Error notification mode	
	Earth leakage	Earth leakage circuit breaker	Power OFF	
	Overload	(with overload protector)		
	Emergency stop	Emergency stop button	Panel display + Operation stop	
		Safety switch for hopper closure	Panel display + Operation stop	
	Sensor breakage	Control panel	Panel display + Buzzer + Operation stop	
	Reversed phase	Control panel	Panel display + Buzzer + Operation stop	
	Dryer blower overload	Overload relay	Panel display + Buzzer + Operation stop	
	Loader blower overload	Overload relay	Panel display + Buzzer + Operation stop	
	Overheat	Overheat protector	Panel display + Buzzer + Operation stop	
	Temp. High	Control panel (with standby function)	Panel display + Buzzer	
	Temp. Low	Control panel (with standby function)	Panel display + Buzzer	
	Clean filter	Control panel	Panel display + Buzzer	
	Power failure *5	Control panel	Panel display	
Colour *6		A45-90A (Gloss)		

*2 The value is for manual feeding.

*3 Consult us if the dew point of primary air under atmospheric pressure exceeds -10°C.

- (The dew-point temperature is that of dehumidifying air.)
- *4 Sensor(s) may change by customer's demand.
- *5 To prevent accident, the machine stops upon a power failure during the operation and does not restart automatically after power restoration. If a power failure occurs after the timer has been set, the timer-start is canceled.

*6 The colour (paint colour) may be changed according to the customer's request.





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Accessories

Power cord	5 m
Hose	Ø38 mm x 20 m (L) (without earth wire)
Hose band	6 X hose bands for Ø38 hose

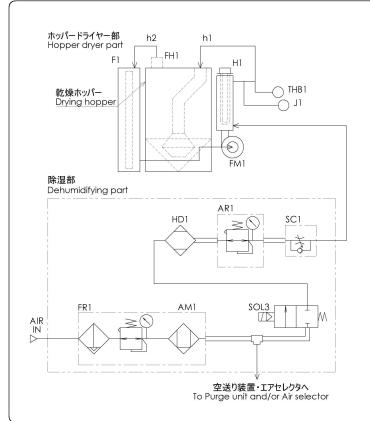
• Utilities

Power		3 phases 200V 60 Hz	3 phases 220V 60 Hz	3 phases 200V 50 Hz	
Electric capacity		2.98 kW	3.40 kW	2.81 kW	
Rated current		10.7 A	11.0 A	9.6 A	
Circuit breaker capacity		15 A	15 A		
Air	Quantity	4.2 Nm³/h			
	Pressure	0.35 MPa			
Size *7		W682 X D431 X H1833 (mm	W682 X D431 X H1833 (mm)		
Weight *8		195 kg			

*7 Protrusions are not contained.

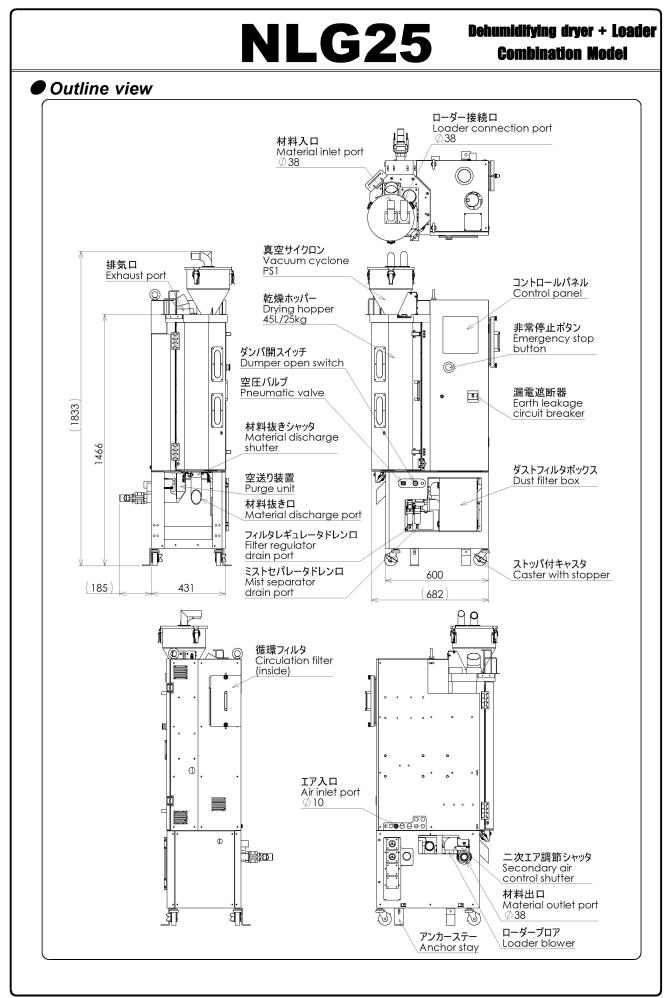
*8 Weight of a standard model





No.	Symbol	Name
1	FR1	Filter regulator
2	AM1	Mist separator
3	HD1	Super dryer
4	SOL3	Solenoid valve
5	AR1	Regulator
6	FM1	Dryer Blower
7	H1	Heater
8	THB1	Overheat protector
9	J1	Thermocouple
10	F1	Circulation filter
11	FH1	Exhaust filter
12	h1	Duct hose
13	h2	Duct hose
14	SC1	Speed controller
15		

 $\hfill\square$ Specification may be changed without prior notice.



□ Specification may be changed without prior notice.

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