# **DLG100**

## Hopper Dryer + Loader Combination Model

Capacity

	Power	3 phases 200V 60 Hz	3 phases 220V 60 Hz	3 phases 200V 50 Hz
Temperature range		60 to 150 °C		
Dryer blower	Output	0.20 kW		
Heater	Electrical capacity	4.50 kW	5.45 kW	4.50 kW
Loader blower	Output	1.75 kW	1.75 kW	1.50 kW
Carry performance *1		410 kg/h		

<sup>\*1</sup> It is the value which used of bulk specific gravity 0.65 g/cm³ virgin material for level 9 m and perpendicular 3 m and Ø38 mm hose piping, and was measured in our company.

And this value is the case where a supply place is a vacuum cyclone PS1. (at 60 Hz)

Standard specifications

Capacity *2	Specification	190 L / 100 kg			
Body ("Dual Package")		Heat insulated double structure			
		Side open type			
Drying system		Semi-closed circuit			
Filter		Circulation filter			
		Exhaust filter			
Temp control	Setting / Display	Digital setting / Digital display			
	Control method	PID			
	Sensor *3	Thermocouple (J)			
Start timer *4		Subtractive type start timer 000 h : 01 m ~ 500 h : 59 m			
Purge unit	Structure	Push-damper type			
Material outlet	Bore	1 X Ø38 mm (with coupler)			
port	Secondary air port	Shutter type			
Material	Size	Ø60.5 mm			
discharge port	Structure	Manual shutter (Ø50 mm)			
Dust collection	Main body	Dust filter box			
system	Filter	Dust filter			
Material switch	Main body	Air selector			
supplying	Connection port	2 X Ø38 mm			
Safety device	Error contents	Safety device	Error notification mode		
	Earth leakage	Earth leakage circuit breaker	Power OFF		
	Overload	(with overload protector)			
	Emergency stop	Emergency stop button	Panel display + Operation stop		
		Safety switch for hopper closure	Panel display + Operation stop		
	Sensor breakage	Control panel	Panel display + Buzzer + Operation stop		
	Reversed phase	Control panel	Panel display + Buzzer + Operation stop		
	Dryer blower overload	Overload relay	Panel display + Buzzer + Operation stop		
	Loader blower overload	Overload relay	Panel display + Buzzer + Operation stop		
	Overheat	Overheat protector	Panel display + Buzzer + Operation stop		
	Temp. High	Control panel (with standby function)	Panel display + Buzzer		
	Temp. Low	Control panel (with standby function)	Panel display + Buzzer		
	Clean filter	Control panel	Panel display + Buzzer		
	Power failure *4	Control panel	Panel display		
Colour *5		A45-90A (Gloss)			

<sup>\*2</sup> The value is for manual feeding.



<sup>\*3</sup> Sensor(s) may change by customer's demand.

<sup>\*4</sup> To prevent accident, the machine stops upon a power failure during the operation and does not restart automatically after power restoration.

If a power failure occurs after the timer has been set, the timer-start is canceled.

<sup>\*5</sup> The colour (paint colour) may be changed according to the customer's request.

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#### Accessories

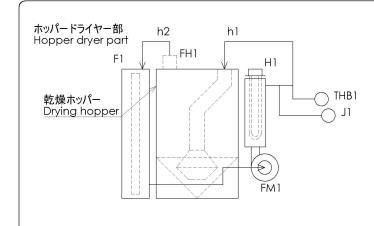
Power cord	5 m
Hose	Ø38 mm x 20 m (L) (without earth wire)
Hose band	6 pieces for Ø38 mm hose

#### Utilities

Power		3 phases 200V 60 Hz	3 phases 220V 60 Hz	3 phases 200V 50 Hz	
Electric capacity		6.45 kW	7.40 kW	6.20 kW	
Rated current		21.6 A	22.5 A	19.9 A	
Circuit breaker capacity		30 A	30 A		
Air	Quantity	0.1 Nm³/h			
	Pressure	0.30 MPa			
Size *6		W923 X D551 X H2274 (mm	W923 X D551 X H2274 (mm)		
Weight *7		280 kg	280 kg		

<sup>\*6</sup> Protrusions are not contained.

#### Flow



No.	Symbol	Name	Qty
1	FM1	Dryer blower	1
2	H1	Heater	1
3	THB1	Overheat protector	1
4	J1	Thermocouple	1
5	F1	Circulation filter	1
6	FH1	Exhaust filter	1
7	h1	Duct hose	1
8	h2	Duct hose	1
9			

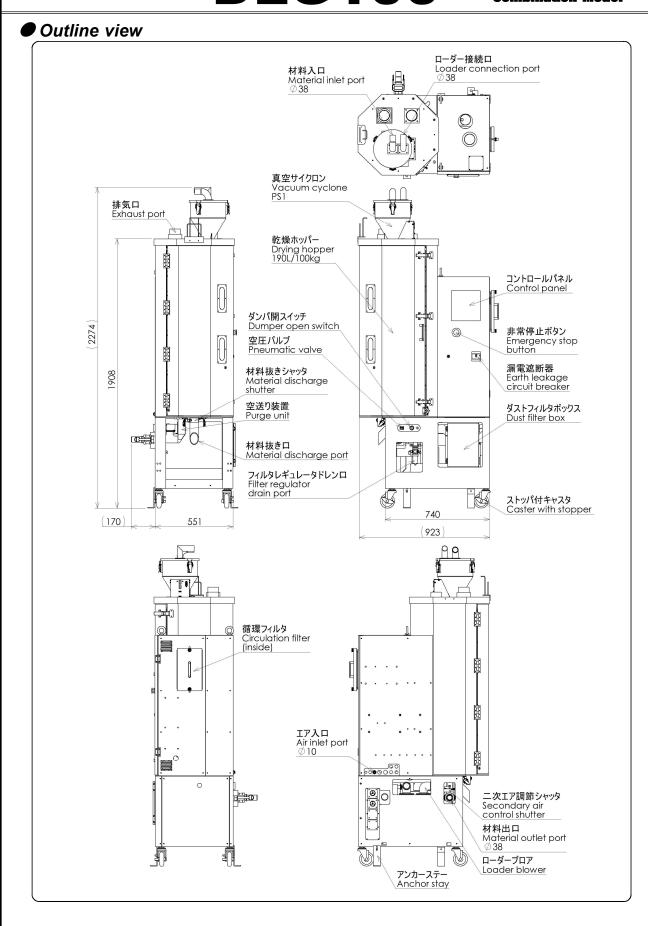


<sup>\*7</sup> Weight of a standard model

 $<sup>\</sup>hfill\square$  Specification may be changed without prior notice.

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